## Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

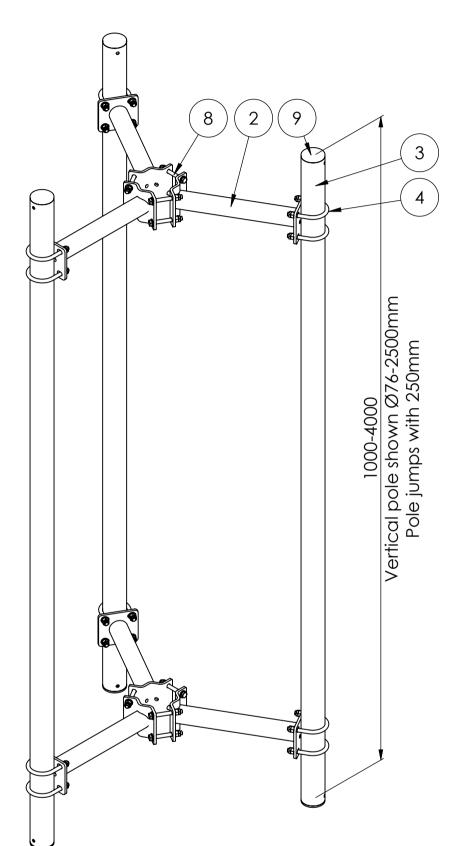
## Maintenance:

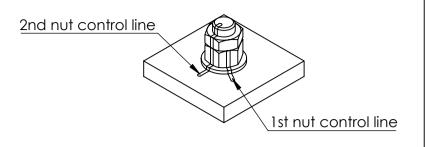
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

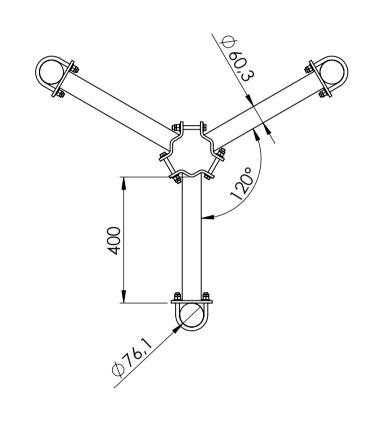
Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.







Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

Max loads per 1 mount pole from equipment: 150kg, CxA=1.6m2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	WBST_Ø76-121_H400	Horizontal pole with WB Ø76-121 - Vertical Ø60,3-76,1	6
3	Pole Ø76-2500	Vertical pole Ø76,1 - length: 2500	3
4	U-bolt M12 C-C = 90		12
5	Washer ISO 7089 - 12		48
6	ISO - 4032 - M12 - W - N		36
7	ISO - 4035 - M12 - N		36
8	ISO 4017 - M12 x 100- C		12
9	GL 76x1.6-4	tubular legs for Ø76,1	6

Rev.	Int.:	:	Date:		Comme	ent								
	F	Ţ	Customer.:											
	K	4	Subjekt.:	Ante	nna	offset	f. (	Ø76-12	with	fixed				
			Date.:	24-06-	-2020		Produ	uction no.:			Scale.:	1:12		Format:A3
~	A/ST	0	Order no.:				Calcu	ulation:			Int.:	SP/MRF		Projektion:
	ari		Drawing. No.: WBST_Ø76-121 H400 Note.:							Tolerance: DS/EN 1090-2				
This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission									DS/ISO 2768-2-L					

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